CJB Packaging

Container Return Frame (CRF) Instruction

The return kit will consist of the following 4 items:
  CRF
  Pallet Covers,
  Protective Hoods
  Securing Strap

1. Place assembled frame in desired area. Place securing strap across the center of frame, with the buckle protruding 6 feet. Insert pallet inside CRF and on top of the strap. Place the Pallet Cover squarely on pallet.

2. Insert empty Bayer bags sliding the lift loops down the 2 corner poles, pull gently on the discharge spout and ensure the side panels are gusset folded. Place your hand on the bottom seam and fold the discharge spout back toward the center. Place each bag on opposite ends of the frame staggering the bale.

3. After 5 to 6 bags have been placed in the frame: Raise each corner pole and reinsert without the loops. Pull the pallet Cover up over the lift loops, then continue stagger stacking and placing lift loops over poles until frame is full.

4. Once the frame is full, place securing strap over the stack and slowly apply tension, periodically push down the opposite side of the stack to help compress it evenly. Now the stack is stable and secure. Remove the four corner poles, place any extra strapping into the pallet cover.

The Goal of the CRF and securing strap is to maximize the amount of empty bags per pallet. We recommend use of the securing strap on occasion, as the frame becomes full to help compress and stabilize the stack. The CRF will hold approximately 30 to 40 bags**.**

5. Place the protective Hood over the stack **(make sure the 4 corner poles have been removed)** slide the hood down and over the Pallet Cover.

6. If banding equipment is available, place 2 bands through the pallet and over the Protective Hood.

If banding equipment is not available please request additional securing straps.